HY.GEN
ON-SITE HYDROGEN GENERATION SYSTEM

COST-EFFECTIVE STEAM METHANE REFORMING
HyGear offers hydrogen supply ranging from 10 Nm\(^3\)/h up to 1000 Nm\(^3\)/h by means of small-scale on-site generation systems. There are three models available; Hy.GEN 50, Hy.GEN 100 and Hy.GEN 150 which are containerised and can be placed in parallel. This makes them highly suitable to be installed at industrial sites and hydrogen filling stations.

The Hy.GEN systems produce hydrogen by converting natural gas with Steam Methane Reforming. Decentralised hydrogen production offers a safer, more reliable and cost-effective alternative to conventional hydrogen supply by tube trailers or electrolysers and a significantly lower environmental impact.

**Applications**
- Flat glass industry
- Metal industry
- Food industry
- Semiconductor industry
- Electronics industry
- Chemical industry
- Hydrogen filling stations

**KEY BENEFITS**
- Cost-effective
- 100% reliability through backup supply
- Flexible contracting
- Significant reduction of harmful emissions
- Autonomous and safe operation
- Compact and modular system
- Independency from third party supply
- Energy efficient process
The steam (H₂O) produced from waste heat is added to the desulphurised gas and led into the reformer. The heat and catalytic properties of the reformer cause the following reaction: \( \text{CH}_4 + \text{H}_2\text{O} \rightarrow 3\text{H}_2 + \text{CO} \).

The remaining carbon monoxide is then converted in the Water Gas Shift assembly (WGS) to produce more hydrogen: \( \text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2 \).

The gases then enter the PSA where the hydrogen is separated from other gaseous species under elevated pressure using differences in adsorption properties. The cleaned hydrogen is then stored in the buffer vessel and can be used as an industrial gas or energy source.

**Advanced reforming**

HyGear uses its proprietary reforming technology to generate a hydrogen rich stream from natural gas. To ensure long lifetime, high system efficiency and avoid catalyst deactivation, the natural gas is stripped from sulphur before it is led into the reformer.

**Effective (V)PSA technology**

HyGear uses Vacuum Pressure Swing Adsorption technology. This is more energy and cost efficient than traditional gas separation systems. The (V)PSA consists of four parallel active vessels, enabling a continuous cleaning process. In the (V)PSA, the hydrogen is separated from other gaseous species under elevated pressure by using differences in adsorption properties.

**Optimised energy efficiency**

By re-using the waste gases and waste heat of the process, the energy efficiency of the Hy.GEN is optimised to the highest level. No external fuel gases are needed for the reform reaction and steam generation. The off-gas from the (V)PSA is used as input for the burner that provides heat for the reforming reaction. The residual heat is used for generating steam, which is mixed with natural gas for the steam reforming process.

**Connectivity**

The system includes gas desulphurisation and water purification and can therefore be connected directly to the natural gas and feed water lines. Other required connections are electricity for controls and auxiliaries, hydrogen and nitrogen for system start-up and compressed air for valve operation.
WHAT'S INSIDE

1. Ventilation fan
2. Desulphurisation vessel
3. PSA-vessels
4. Off-gas storage
5. Hydrogen storage
6. Water separator for vacuum pump
7. Vacuum pump
8. Coolant heater
9. Reformate cooler
10. Electronics cabinet
11. Steam generator
12. Reformer unit
13. Low temperature shift
14. Coolant expansion vessel
15. Burner air blower
16. Water purification system
# SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>Hy.GEN 50</th>
<th>Hy.GEN 100</th>
<th>Hy.GEN 150</th>
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</thead>
<tbody>
<tr>
<td><strong>OUTPUT</strong></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Nominal hydrogen flow</td>
<td>Max. 47 Nm³/h</td>
<td>Max. 94 Nm³/h</td>
<td>Max. 141 Nm³/h</td>
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<tr>
<td><em>Dependent on hydrogen purity</em></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Hydrogen purity range</td>
<td>99.5% - 99.9999%</td>
<td>99.5% - 99.9999%</td>
<td>99.5% - 99.9999%</td>
</tr>
<tr>
<td>Pressure range</td>
<td>1.5 - 7.0 bar(g)</td>
<td>1.5 - 7.0 bar(g)</td>
<td>1.5 - 7.0 bar(g)</td>
</tr>
<tr>
<td><strong>TYPICAL CONSUMPTION DATA</strong></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Natural gas</td>
<td>Max. 23 Nm³/h</td>
<td>Max. 46 Nm³/h</td>
<td>Max. 69 Nm³/h</td>
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<tr>
<td>Electricity</td>
<td>14.5 kWe</td>
<td>26.0 kWe</td>
<td>29.5 kWe</td>
</tr>
<tr>
<td>Water</td>
<td>100 L/h</td>
<td>200 L/h</td>
<td>300 L/h</td>
</tr>
<tr>
<td>Compressed air</td>
<td>Max. 1.5 Nm³/h</td>
<td>Max. 3.0 Nm³/h</td>
<td>Max. 4.5 Nm³/h</td>
</tr>
<tr>
<td><strong>DIMENSIONS</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Size</td>
<td>20 ft</td>
<td>40 ft</td>
<td>40 ft</td>
</tr>
<tr>
<td>Weight</td>
<td>7,300 kg</td>
<td>12,000 kg</td>
<td>15,000 kg</td>
</tr>
<tr>
<td><strong>OPERATING CONDITIONS</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Start up time (warm)</td>
<td>Max. 30 min</td>
<td>Max. 30 min</td>
<td>Max. 30 min</td>
</tr>
<tr>
<td>Start up time (cold)</td>
<td>Max. 3 h</td>
<td>Max. 3 h</td>
<td>Max. 3 h</td>
</tr>
<tr>
<td>Modulation (H₂ product flow)</td>
<td>0 - 100 %</td>
<td>0 - 100 %</td>
<td>0 - 100 %</td>
</tr>
<tr>
<td>Modulation reformer (output)</td>
<td>10 - 100 %</td>
<td>10 - 100 %</td>
<td>10 - 100 %</td>
</tr>
<tr>
<td>Ambient temperature range</td>
<td>-20 °C to +40 °C</td>
<td>-20 °C to +40 °C</td>
<td>-20 °C to +40 °C</td>
</tr>
</tbody>
</table>

All data and values are indicative and based on nominal and non-frost conditions. Values might differ due to local circumstances and feedstock characteristics. Normal condition (Nm³) is defined at a temperature of 0°C and pressure of 1.013 bar(a).

**IF YOU REQUIRE OTHER SPECIFICATIONS, CONTACT US TO ASSIST YOU WITH THE MOST OPTIMAL SOLUTION.**
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